

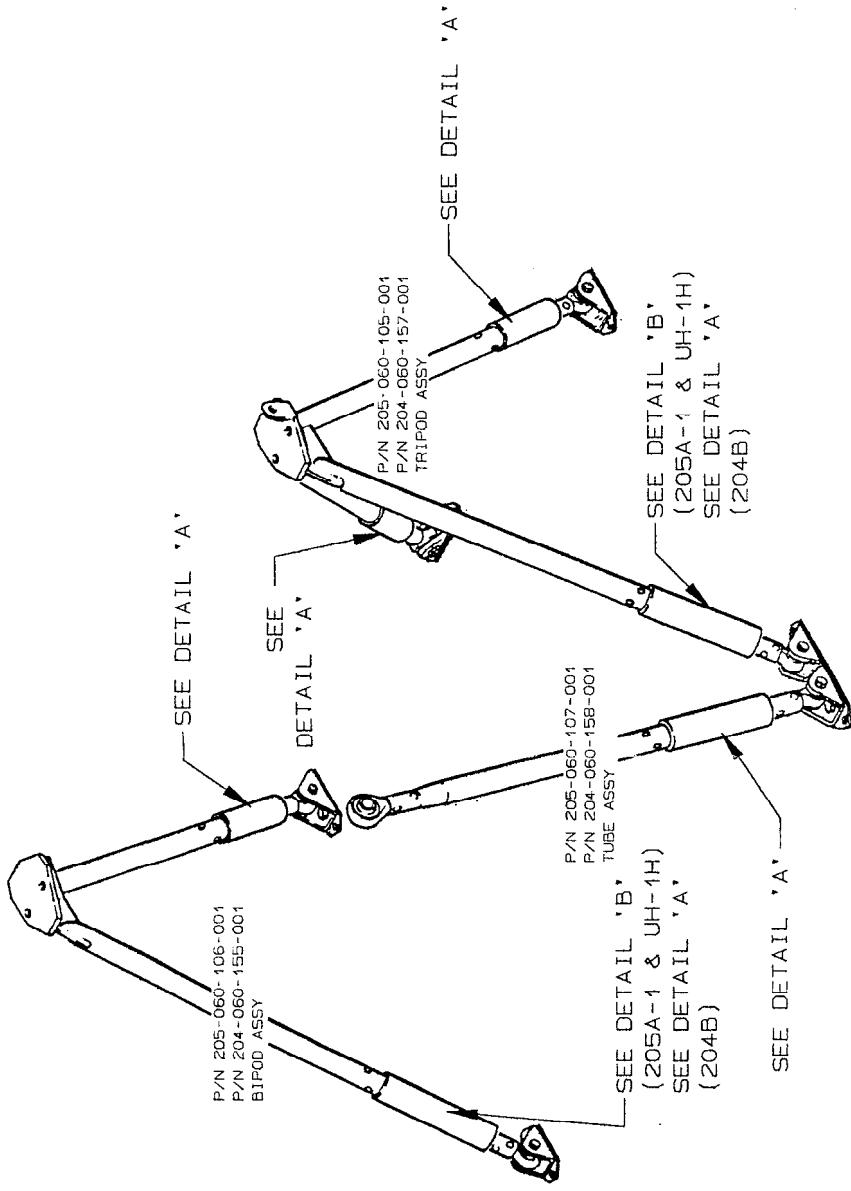
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Record of Revisions

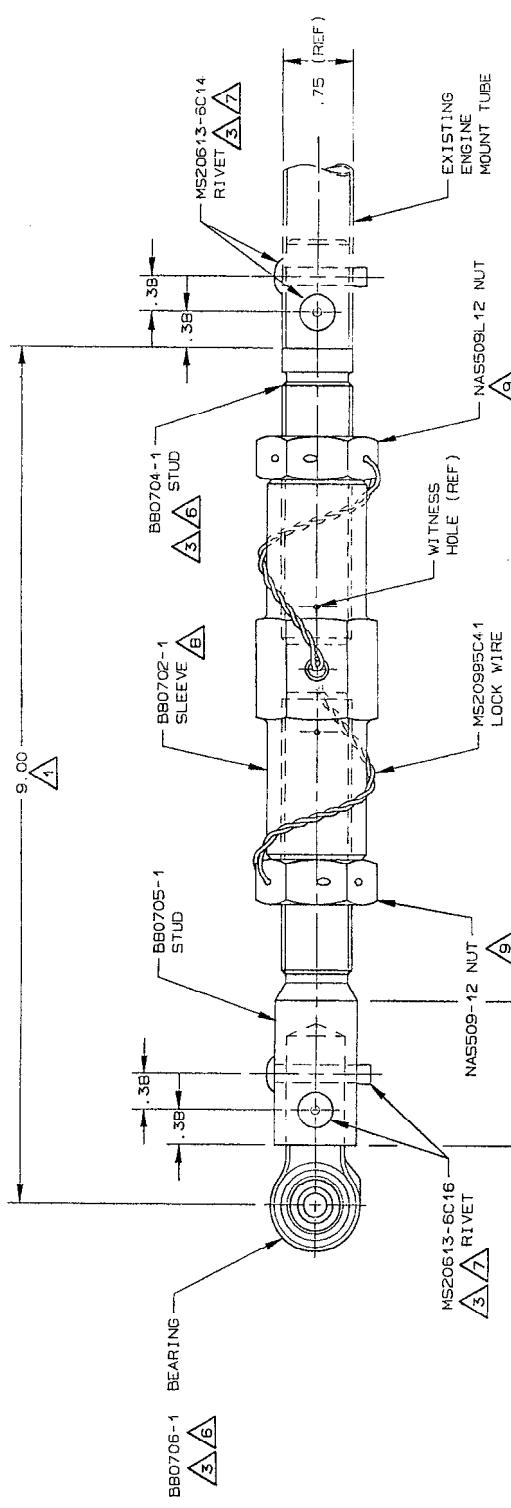
REV.	Date	Description of changes	by	Approved
N/C	08 JAN 99	INITIAL RELEASE	TM	TIM MARTIN
A	19 MAY 99	REV. MATL LIST, ADD BB0706-1 BRG.	GW	TIM MARTIN
B	01 FEB 00	DCN BB0701A1 INCORPORATED	TM	TIM MARTIN
C	08 OCT 03	DCN BB0701B1 INCPD	TM	<i>Martin</i>

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OCT 14 2003  
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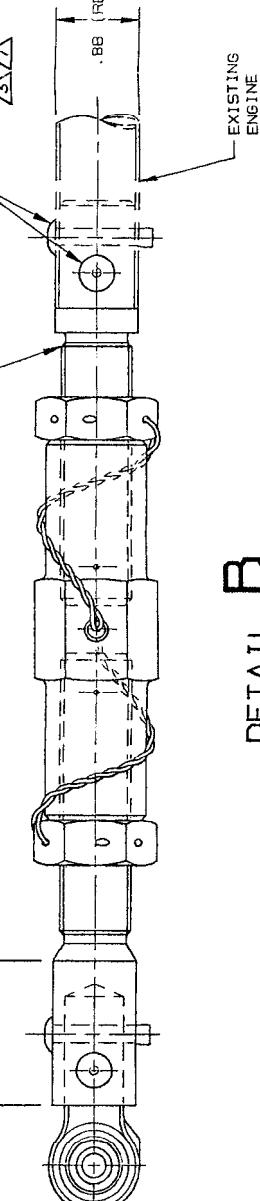


- NOTES:**

  - 1** CUT EXISTING ENGINE MOUNT TUBE A1 DIMENSION SHOWN.
  - 2** DEBURR OUTSIDE DIAMETER OF TUBE .005/.010 AND CHAMFER INSIDE DIAMETER .015/.025.
  - 3** BOTTOM OUT BEARING IN BB0705 STUD AND BB0703/BB0704 STUD IN TUBE POSITION RIVET HOLES AS SHOWN AND LINE DRILL PARTS .194 DIA (# TO DRILL).
  - 4** DISASSEMBLE PARTS AND DEBURR.
  - 5** ZINC CHROMATE PRIML TUBE ASSY ALL OVER USING TT-P-1757, COLOUR GREEN.
  - 6** RE-ASSEMBLE PARTS WE1 WITH HYSOL ADHESIVE EA934.
  - 7** INSTALL RIVETS WET WITH HYSOL ADHESIVE EA934.
  - 8** FILL SLEEVE WITH CORROSION PREVENTIVE COMPOUND MIL-C-16173 SUFFICIENT TO CAUSE SQUEEZE OUT, THEN ASSEMBLE THREADED PARTS AS SHOWN.
  - 9** FOR AIRCRAFT INSTALLATION, BACK OFF NUTS AND ORIENT BEARINGS TO SUIT ENGINE DECK FITTINGS. ADJUST LENGTHS OF INDIVIDUAL TUBES WITH SLEEVE TO OBTAIN CORRECT ENGINE/TRANSMISSION ALIGNMENT PER BELL MAINTENANCE MANUAL. MAKE SURE STUDS ARE STILL VISIBLE THROUGH WITNESS HOLES. TORQUE NUTS TO 600 IN-LBS AND LOCKWIRE AS SHOWN. SEAL LOCKWIRE HOLES IN SLEEVE AND AROUND NUT/THREAD INTERFACE WITH SEALANT PER MIL-S-BB02.
  - 10** ZINC CHROMATE WHERE INDICATED USING TT-P-1757, COLOUR GREEN.



DETAIL A



DETAIL B